SAFETY DATA SHEET

Shell Corena S4 R 46

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Shell Corena S4 R 46

Product code : 001D7786

Manufacturer or supplier's details

Supplier : Shell Singapore Pte. Ltd.
(196000089G)
The Metropolis Tower 1,
9 North Buona Vista Drive, #07-01
Singapore 138588
Singapore

Telephone : (+65) 62632975

Telefax : (+65) 62632049

Emergency telephone number : +65 6263 2975

Contact for Safety Data Sheet : If you have any enquiries about the content of this SDS please email lubricantSDS@shell.com

Recommended use of the chemical and restrictions on use

Recommended use : Compressor oil.

2. HAZARDS IDENTIFICATION

GHS Classification

Based on available data this substance / mixture does not meet the classification criteria.

GHS label elements

Hazard pictograms : No Hazard Symbol required

Signal word : No signal word

Hazard statements : PHYSICAL HAZARDS:
Not classified as a physical hazard under GHS criteria.
HEALTH HAZARDS:
Not classified as a health hazard under GHS criteria.
ENVIRONMENTAL HAZARDS:
Not classified as an environmental hazard under GHS criteria.

Precautionary statements :

Prevention:
No precautionary phrases.

Response:
No precautionary phrases.

Storage:
No precautionary phrases.

Disposal:
No precautionary phrases.

Other hazards which do not result in classification

Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis.Used oil may contain harmful impurities.Not classified as flammable but will burn.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Blend of polyolefins and additives.

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Dialkyl dithiophosphate ester	268567-32-4	Skin Sens.1B; H317 Eye Dam.1; H318	0.1 - 0.9
(4-nonylphenoxy)acetic acid	3115-49-9	Acute Tox.4; H302 Skin Corr.1B; H314 Skin Sens.1A; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410	0.01 - 0.099
Alkaryl amine	68411-46-1	Repr.2; H361	1 - 2.9

For explanation of abbreviations see section 16.

4. FIRST-AID MEASURES

If inhaled : No treatment necessary under normal conditions of use.
If symptoms persist, obtain medical advice.

In case of skin contact : Remove contaminated clothing. Flush exposed area with water and follow by washing with soap if available.
If persistent irritation occurs, obtain medical attention.

In case of eye contact : Flush eye with copious quantities of water.
Remove contact lenses, if present and easy to do. Continue rinsing.
If persistent irritation occurs, obtain medical attention.

If swallowed : In general no treatment is necessary unless large quantities

are swallowed, however, get medical advice.

Most important symptoms and effects, both acute and delayed	:	Oil acne/folliculitis signs and symptoms may include formation of black pustules and spots on the skin of exposed areas. Ingestion may result in nausea, vomiting and/or diarrhoea.
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.
Notes to physician	:	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	:	Do not use water in a jet.
Specific hazards during firefighting	:	Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide may be evolved if incomplete combustion occurs. Unidentified organic and inorganic compounds.
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for firefighters	:	Proper protective equipment including chemical resistant gloves are to be worn; chemical resistant suit is indicated if large contact with spilled product is expected. Self-Contained Breathing Apparatus must be worn when approaching a fire in a confined space. Select fire fighter's clothing approved to relevant Standards (e.g. Europe: EN469).

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid contact with skin and eyes.
Environmental precautions	:	Use appropriate containment to avoid environmental contamination. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up	:	Slippery when spilt. Avoid accidents, clean up immediately. Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Soak up residue with an absorbent such as clay, sand or other suitable material and dispose of properly.
Additional advice	:	For guidance on selection of personal protective equipment see Section 8 of this Safety Data Sheet. For guidance on disposal of spilled material see Section 13 of this Safety Data Sheet.

7. HANDLING AND STORAGE

General Precautions	:	Use local exhaust ventilation if there is risk of inhalation of vapours, mists or aerosols. Use the information in this data sheet as input to a risk assessment of local circumstances to help determine appropriate controls for safe handling, storage and disposal of this material.
Advice on safe handling	:	Avoid prolonged or repeated contact with skin. Avoid inhaling vapour and/or mists. When handling product in drums, safety footwear should be worn and proper handling equipment should be used. Properly dispose of any contaminated rags or cleaning materials in order to prevent fires.
Avoidance of contact	:	Strong oxidising agents.
Product Transfer	:	Proper grounding and bonding procedures should be used during all bulk transfer operations to avoid static accumulation.

Storage

Other data	:	Keep container tightly closed and in a cool, well-ventilated place. Use properly labeled and closable containers. Store at ambient temperature.
Packaging material	:	Suitable material: For containers or container linings, use mild steel or high density polyethylene. Unsuitable material: PVC.
Container Advice	:	Polyethylene containers should not be exposed to high temperatures because of possible risk of distortion.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.
Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.
Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.
National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/
Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/
Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/
Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA) , Germany http://www.dguv.de/inhalt/index.jsp
L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Engineering measures : The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include:
Adequate ventilation to control airborne concentrations.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

General Information:
Define procedures for safe handling and maintenance of controls.
Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.
Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.
Drain down system prior to equipment break-in or maintenance.
Retain drain downs in sealed storage pending disposal or subsequent recycle.
Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.
Practice good housekeeping.

Personal protective equipment

Protective measures

Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.

Respiratory protection	:	No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the specific conditions of use and meeting relevant legislation. Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appropriate combination of mask and filter. Select a filter suitable for the combination of organic gases and vapours and particles [Type A/Type P boiling point >65°C (149°F)].
Hand protection Remarks	:	Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374, US: F739) made from the following materials may provide suitable chemical protection. PVC, neoprene or nitrile rubber gloves Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended. For continuous contact we recommend gloves with breakthrough time of more than 240 minutes with preference for > 480 minutes where suitable gloves can be identified. For short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is not a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model.
Eye protection	:	If material is handled such that it could be splashed into eyes, protective eyewear is recommended.
Skin and body protection	:	Skin protection is not ordinarily required beyond standard work clothes. It is good practice to wear chemical resistant gloves.

Thermal hazards : Not applicable

Environmental exposure controls

General advice : Take appropriate measures to fulfill the requirements of relevant environmental protection legislation. Avoid contamination of the environment by following advice given in Section 6. If necessary, prevent undissolved material from being discharged to waste water. Waste water should be treated in a municipal or industrial waste water treatment plant before discharge to surface water.
Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquid at room temperature.
Colour	:	light brown
Odour	:	Data not available
Odour Threshold	:	Data not available
pH	:	Not applicable
pour point	:	-45 °C / -49 °F Method: ISO 3016
Melting / freezing point		Data not available
Initial boiling point and boiling range	:	> 280 °C / 536 °Festimated value(s)
Flash point	:	230 °C / 446 °F Method: ISO 2592
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	Not classified as flammable but will burn.
Upper explosion limit	:	Typical 10 %(V)
Lower explosion limit	:	Typical 1 %(V)
Vapour pressure	:	< 0.5 Pa (20 °C / 68 °F) estimated value(s)
Relative vapour density	:	> 5
Relative density	:	0.843 (15 °C / 59 °F)

Density	:	843 kg/m3 (15.0 °C / 59.0 °F) Method: ISO 12185
Solubility(ies)		
Water solubility	:	negligible
Solubility in other solvents	:	Data not available
Partition coefficient: n-octanol/water	:	log Pow: > 6 (based on information on similar products)
Auto-ignition temperature	:	> 320 °C / 608 °F
Decomposition temperature	:	Data not available
Viscosity		
Viscosity, dynamic	:	Data not available
Viscosity, kinematic	:	46 mm2/s (40.0 °C / 104.0 °F) Method: ISO 3104
		7.7 mm2/s (100 °C / 212 °F) Method: ISO 3104
Explosive properties	:	Classification Code: Not classified
Oxidizing properties	:	Data not available
Conductivity	:	This material is not expected to be a static accumulator.
Particle size	:	Data not available

10. STABILITY AND REACTIVITY

Reactivity	:	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	:	Stable.
Possibility of hazardous reactions	:	Reacts with strong oxidising agents.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	Strong oxidising agents.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

11. TOXICOLOGICAL INFORMATION

Basis for assessment : Information given is based on data on the components and the toxicology of similar products.Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Information on likely routes of exposure : Skin and eye contact are the primary routes of exposure although exposure may occur following accidental ingestion.

Acute toxicity

Product:

Acute oral toxicity : LD50 rat: > 5,000 mg/kg
Remarks: Low toxicity
Based on available data, the classification criteria are not met.

Acute inhalation toxicity : Remarks: Based on available data, the classification criteria are not met.

Acute dermal toxicity : LD50 Rabbit: > 5,000 mg/kg
Remarks: Low toxicity
Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Product:

Remarks: Slightly irritating to skin., Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis., Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Product:

Remarks: Slightly irritating to the eye., Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Product:

Remarks: Not a skin sensitiser.
Based on available data, the classification criteria are not met.

Components:

Dialkyl dithiophosphate ester:
Remarks: May cause an allergic skin reaction in sensitive individuals.

(4-nonylphenoxy)acetic acid:

Remarks: May cause an allergic skin reaction in sensitive individuals.

Germ cell mutagenicity

Product:

: Remarks: Non mutagenic, Based on available data, the classification criteria are not met.

Carcinogenicity

Product:

Remarks: Not a carcinogen., Based on available data, the classification criteria are not met.

Material	GHS/CLP Carcinogenicity Classification
Dialkyl dithiophosphate ester	No carcinogenicity classification.
(4-nonylphenoxy)acetic acid	No carcinogenicity classification.
Alkaryl amine	No carcinogenicity classification.

Reproductive toxicity

Product:

: Remarks: Not a developmental toxicant., Does not impair fertility., Based on available data, the classification criteria are not met.

STOT - single exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

STOT - repeated exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Product:

Not an aspiration hazard.

Further information

Product:

Remarks: Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal., ALL used oil should be handled with caution and skin contact avoided as far as possible.

Remarks: Slightly irritating to respiratory system.

12. ECOLOGICAL INFORMATION

Basis for assessment : Ecotoxicological data have not been determined specifically for this product.
Information given is based on a knowledge of the components and the ecotoxicology of similar products.
Unless indicated otherwise, the data presented is representative of the product as a whole, rather than for individual component(s).

Ecotoxicity

Product:

Toxicity to fish (Acute toxicity) :
Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to crustacean (Acute toxicity) :
Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to algae/aquatic plants (Acute toxicity) :
Remarks: LL/EL/IL50 > 100 mg/l
Practically non toxic:
Based on available data, the classification criteria are not met.

Toxicity to fish (Chronic toxicity) : Remarks: Based on available data, the classification criteria are not met.

Toxicity to crustacean (Chronic toxicity) : Remarks: Based on available data, the classification criteria are not met.

Toxicity to microorganisms (Acute toxicity) : Remarks: Based on available data, the classification criteria are not met.

Components:
(4-nonylphenoxy)acetic acid :

M-Factor (Short-term (acute) aquatic hazard) : 1

Persistence and degradability

Product:

Biodegradability : Remarks: Not readily biodegradable., Major constituents are inherently biodegradable, but contains components that may persist in the environment.

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Contains components with the potential to bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: > 6Remarks: (based on information on similar products)

Mobility in soil

Product:

Mobility : Remarks: Liquid under most environmental conditions., If it enters soil, it will adsorb to soil particles and will not be mobile.
Remarks: Floats on water.

Other adverse effects

no data available

Product:

Additional ecological information : Does not have ozone depletion potential, photochemical ozone creation potential or global warming potential., Product is a mixture of non-volatile components, which will not be released to air in any significant quantities under normal conditions of use.
Poorly soluble mixture., Causes physical fouling of aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Recover or recycle if possible.
It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste classification and disposal methods in compliance with applicable regulations.
Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment.
Do not dispose into the environment, in drains or in water courses.
Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination.
Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferably to a recognised collector or contractor. The competence of the collector or contractor should be

established beforehand.

MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.

Contaminated packaging : Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand. Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Local legislation
Remarks : Disposal should be in accordance with applicable regional, national, and local laws and regulations.

14. TRANSPORT INFORMATION

International Regulations

ADR
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Maritime transport in bulk according to IMO instruments

MARPOL Annex 1 rules apply for bulk shipments by sea.

Special precautions for user

Remarks : Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Local Regulations

Workplace Safety and Health Act & Workplace Safety and Health (General Provision) Regulations	This product is not subject to the requirements in the Act/Regulations.

Fire Safety Act and Fire Safety (Petroleum &	This product is not subject to the requirements

Flammable Materials) Regulations	in the Act/Regulations.

Maritime and Port Authority of Singapore (Dangerous Goods, Petroleum and Explosives) Regulations	This product is not subject to the requirements in the Act/Regulations.

Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations	This product is not subject to control under this Act/ Regulation.

The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.

Other international regulations

The components of this product are reported in the following inventories:

TSCA : All components listed.

16. OTHER INFORMATION

Full text of H-Statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H361	Suspected of damaging fertility or the unborn child.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	Long-term (chronic) aquatic hazard
Eye Dam.	Serious eye damage
Repr.	Reproductive toxicity
Skin Corr.	Skin corrosion
Skin Sens.	Skin sensitisation

Abbreviations and Acronyms

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory

concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Further information

Training advice	:	Provide adequate information, instruction and training for operators.
Other information	:	A vertical bar (|) in the left margin indicates an amendment from the previous version.
Sources of key data used to compile the Safety Data Sheet	:	The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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